

# Manufacturer-Related Product Qualification

for the Fabrication of Products for Structural Engineering

The Manufacturer

**Salzgitter Mannesmann Grobblech GmbH**  
**Wiesenstrasse 36, 45473 Mülheim an der Ruhr**  
**Germany**

is qualified for the fabrication stages

**Hot rolling and heat treatment**

used in the manufacture of

**Heavy plates**

in accordance with Deutsche Bahn standard DBS 918002- 02.

**Manufacturer's mark used:**



The Qualification is based on:

- Application for Manufacturer-Related Product Qualification
- Documentation of QM measures for continuously cast and hot rolled products
- Results of the audit and visit to the rolling mill
- Material tests carried out

**Grades and qualities up to and including:**

**S 355 in accordance with DIN EN 10025-2 and DIN EN 10025-3. Heavy plates of thicknesses up to 80 mm**

**S 460 in accordance with DIN EN 10025-4. Heavy plates of thicknesses up to 60 mm**

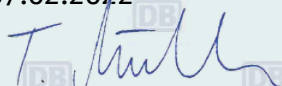
**The scope of the valid certificate for internal production control of CE-marked steel shall also apply.**

Qualification valid until: **31 January 2024**

Deutsche Bahn AG

Qualitätssicherung Beschaffung Infrastruktur (*Infrastructure Procurement Quality Assurance*)

Berlin, 07.02.2022



Thomas Müller



Dr Alireza Eghdam

**General provisions:**

1. Deutsche Bahn AG, Infrastructure Procurement, Quality Assurance, must be informed in due time if the conditions for obtaining the HPQ have changed significantly. Deutsche Bahn AG, Infrastructure Procurement, Quality Assurance, can request that a repeat inspection be carried out at the manufacturing plant if necessary.
2. If doubts arise concerning the suitability of the manufacturer and/or if the quality requirements for the products are not met, Deutsche Bahn AG, Infrastructure Procurement, Quality Assurance, reserves the right to conduct unannounced site inspections at the manufacturer's expense at any time.
3. This certificate can be withdrawn, modified or restricted at any time with immediate effect and without compensation if the conditions under which the certificate was granted have changed or if the provisions of this certificate are not met. In case of a withdrawal of the HPQ, the manufacturer is obliged to immediately remove all issued HPQ certificates that are publicly available, including any references to their ownership.
4. If the HPQ is to be extended, the manufacturer must coordinate the dates and terms of the extension with Deutsche Bahn AG, Infrastructure Procurement, Quality Assurance, at least three months prior to the expiry of the validity of the HPQ or before the date of the next inspection.