

Declaration of performance (DoP) in acc. with
Construction Products (Amendment etc.) (EU Exit) Regulations 2019 (No. 465)
Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (No. 1359)

No. SMGB049-UKCA-10025-01022024

1. Unique Identification Code of the product type:

Plate S690QL1 in acc. with EN 10025-6

2. Type, Batch or serial number or any element allowing identification of the construction product:

Type, batch and plate number

3. Intended use or uses of the construction product in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

**To be used in metal structures or in
composite metal and concrete structures**

4. Name, registered Trade Name or registered Trademark and contact address of the manufacturer:

**Salzgitter Mannesmann Grobblech GmbH,
Sandstr. 140,
45473 Mülheim, Germany,
Tel. +49 208 458-0,
www.smgb.de**

5. Name and contact address of the authorised representative whose mandate covers the tasks:

- not applicable -

6. System or systems of assessment and verification of constancy of performance of the construction product:

System 2+

7. Declaration of performance concerning a construction product covered by a harmonised standard:

Approved body – TÜV UK Ltd (no. 0879) - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control in accordance with annex ZA of EN 10025-1:2004.

8. Declared Performance:

Essential Characteristic	Performance				Harmonised technical Specification
Tolerances on dimensions and shape	<i>in acc. with</i> EN 10029:2010				EN 10025-1:2004
Yield Strength	Nominal thickness (mm)		Value R _{0H} (MPa)		
	>	<	min		
		50	690		
	50	100	650		
Tensile Strength	Nominal thickness (mm)		Value R _m (MPa)		
	>	<	min	max	
		50	770	940	
	50	100	760	930	
Elongation	Nominal thickness (mm)		Value A ₅ (%)		
	>	<	min		
		100	14		
Impact Strength longitudinal	Nominal thickness (mm)		Value (J/Temp. - 60°C)		
	<		min		
	100		30		
Weldability	Nominal thickness (mm)		Value CEV (%)		
	>	<	max		
		50	0,65		
	50	100	0,77		
Durability	Nominal thickness (mm)		Value (%) (Ladle analysis)		
	>	<	max.		
		100	C: 0,20 Si: 0,80 Mn: 1,70 P: 0,020 S: 0,010 N: 0,015 B: 0,0050 Cr: 1,50	Cu: 0,50 Mo: 0,70 Nb: 0,06 Ni: 4,0 Ti: 0,05 V: 0,12 Zr: 0,15	

9. The performance of the product identified in Points 1 and 2 is in conformity with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Mülheim, 01.02.2024 **Bernd Schneider**
Head of quality department