

Declaration of performance (DoP) in acc. with

Construction Products (Amendment etc.) (EU Exit) Regulations 2019 (No. 465) Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (No. 1359)

No. SMGB033-UKCA-10025-01022024

1. Unique Identification Code of the product type:

Plate S355J2W in acc. with EN 10025-5

2. Type, Batch or serial number or any element allowing identification of the construction product:

Type, batch and plate number

3. Intended use or uses of the construction product in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in metal structures or in composite metal and concrete structures

4. Name, registered Trade Name or registered Trademark and contact address of the manufacturer:

Salzgitter Mannesmann Grobblech GmbH, Sandstr. 140, 45473 Mülheim, Germany, Tel. +49 208 458-0, www.smgb.de

5. Name and contact address of the authorised representative whose mandate covers the tasks:

- not applicable -

6. System or systems of assessment and verification of constancy of performance of the construction product:

System 2+

7. Declaration of performance concerning a construction product covered by a harmonised standard:

Approved body – TÜV UK Ltd (no. 0879) - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control in accordance with annex ZA of EN 10025-1:2004.



8. Declared Performance:

Essential Characteristic	Performance					Harmonised technical Specification	
Tolerances on dimensions and shape	in acc. with EN 10029:2010						
Yield Strength	Nominal thickness (mm)		Value R _{eH} (MPa)				
	>	<	min				
		16	355				
	16	40	345				
	40	63	335				
	63	80	325				
	80	100	315				
	100	150	295				
Tensile Strength	Non	ninal	Value R _m (MPa)			-	
	thickness (mm)		min max		may		
		3	510		680		
	3	100	470		630	EN 10025-1:2004	
	100	150	450		600	EN 10023	-1.2004
Elongation	Nominal thickness (mm)						
			longitudinal transverse				
	>	<	min		min		
	3	40	22		20		
	40	63	21		19		
	63	100	20		18		
	100	150	18		18		
Impact Strength Iongitudinal	Nominal thickness (mm)		Value (J/Temp 20°C)				
	-	<u><</u>	min				
		50	27				
Weldability	Nominal thickness (mm)		Value CEV (%)				
	>	<u><u></u></u>			max		
		150			0,55		
Durability	Nominal thickness (mm)		Value (%) (Ladle analysis)				
	>	<u>≤</u>			max.		
			C: 0,16	P: 0,030	Cr: 0,4 - 0,8		
Durability		150	Si: 0,50 Mn: 0,5 - 1,5	S: 0,030 N: -	Cu: 0,25 - 0,55	CEV: 0,52	
Durability		150	Mn: 0,5 - 1,5	N: -		CEV: 0,52	

9. The performance of the product identified in Points 1 and 2 is in conformity with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Mülheim, 01.02.2024

Bernd Schneider Head of quality department

This document is valid without signature