

# Declaration of performance (DoP) in acc. with

# Construction Products (Amendment etc.) (EU Exit) Regulations 2019 (No. 465) Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (No. 1359)

No. SMGB013-UKCA-10025-01022024

1. Unique Identification Code of the product type:

## Plate S275NL in acc. with EN 10025-3

2. Type, Batch or serial number or any element allowing identification of the construction product:

## Type, batch and plate number

3. Intended use or uses of the construction product in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

## To be used in metal structures or in composite metal and concrete structures

4. Name, registered Trade Name or registered Trademark and contact address of the manufacturer:

Salzgitter Mannesmann Grobblech GmbH Sandstr. 140 45473 Mülheim, Germany Tel. +49 208 458-4053 www.smgb.de

5. Name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):

- not applicable -

6. System or systems of assessment and verification of constancy of performance of the construction product:

## System 2+

7. Declaration of performance concerning a construction product covered by a harmonised standard:

Approved body – TÜV UK Ltd (no. 0879) - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control annex ZA of EN 10025-1:2004.

### 8. Declared Performance:

Essential characteristic	Performance					Harmonised technical Specification	
Tolerances on dimensions and shape	in acc. with EN 10029:2010						
Yield Strength	Nominal thickness (mm)		Value R <sub>eH</sub> (MPa)		_		
	> <u>&lt;</u>		min		1		
		16	275				
	16	40	265				
	40	63	255				
	63	80	245				
	80	100	235				
	100	150	225				
Tensile Strength	Non	ninal ss (mm)	Value R <sub>m</sub> (MPa)		1		
	> <u>≤</u>		Min		max		
		100	370		510	-	
	100	150	350		480		
Elongation	Nominal thickness (mm)		Value A₅(%)		EN 10025-1:2004		
	>	<u> &lt;                                   </u>	min			-	
		16	24				
	16	40	24				
	40	63	24				
	63	80	23				
	80	150	23				
Impact Strength Iongitudinal	Nominal thickness (mm)		Value (J/Temp 50°C)		-		
	<u>&lt;</u>		Min			-	
	150		27				
Weldability	Nominal thickness (mm)		Value CEV (%)				
	>	<u></u>			max		
		63			0,40		
	63	100			0,40		
	100	150			0,42	_	
Durability	Nominal		Value (%)				
	thickness (mm)		(Ladle analysis)				
	>	<u> </u>		[	max.	1	
			C: 0,16 Si: 0,40	P: 0,025 S: 0,020	V: 0,05 Ti: 0,05	Ni: 0,30 Mo: 0,10	N: 0,015
		150	Mn: 0,50 - 1,50	Nb: 0,05	Cr: 0,30	Cu: 0,55	
			min.				
	Al <sub>ges. min</sub> : 0,02						

9. The performance of the product identified in Points 1 and 2 is in conformity with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Mülheim, 01.02.2024

**Bernd Schneider** Head of quality department

This document is valid without signature