

Declaration of performance (DoP) in acc. with

Construction Products (Amendment etc.) (EU Exit) Regulations 2019 (No. 465) Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (No. 1359)

No. SMGB007-UKCA-10025-01022024

1. Unique Identification Code of the product type:

Plate S355JR in acc. with EN 10025-2

2. Type, Batch or serial number or any element allowing identification of the construction product:

Type, batch and plate number

3. Intended use or uses of the construction product in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in metal structures or in composite metal and concrete structures

4. Name, registered Trade Name or registered Trademark and contact address of the manufacturer:

Salzgitter Mannesmann Grobblech GmbH Sandstr. 140 45473 Mülheim, Germany Tel. +49 208 458-4053 www.smgb.de

5. Name and contact address of the authorised representative whose mandate covers the tasks:

- not applicable -

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in EU-Regulation 305/2011 Annex V:

System 2+

7. Declaration of performance concerning a construction product covered by a harmonised standard:

Approved body – TÜV UK Ltd (no. 0879) - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control in accordance with annex ZA of EN 10025-1:2004.

8. Declared Performance:

Essential Characteristic	Performance						Harmonised technical Specification	
Tolerances on dimensions and shape	in acc. with EN 10029:2010							
Yield Strength	Nominal thickness (mm)		Value R _{eH} (MPa)		_{ен} (MPa)			
	>	<u><</u>		nin	-			
	40	16		55	-			
	16	40	-	45	-			
	40	63		35	4			
	63	80		25	4			
	80	100		15	4			
	100	150	2	95				
Tensile Strength		ninal	Value R _m (MPa)					
	thickness (mm)		Min		max		-	
		<u>≤</u> 3		10		80		
	3	100	-	70	-	30	-	
	100	150		50		00		
Elongation	Nominal thickness (mm)		Value A₅ (%)				EN 10025-1:2004	
	> 3	<u> </u>		22	-			
	40	63	22		-			
	63	100	20		-			
	100	150	18		-			
Impact Strength	Nominal thickness (mm)		Value (J/Temp. 20°C)					
	<u><</u> , (Min					
		150 27		27				
Weldability	Nominal thickness (mm)		Value CEV (%)					
	>	<u><u></u></u>			max			
		30			0,45			
	30	40			0,47			
	40 150		0,47			4/		
Durability	Nominal thickness (mm)		Value (%) (Ladle analysis) max.					
	>	<u>≤</u> 40	C: 0,24 Si: 0,55	m Mn: 1,60 P: 0,035	ax. S: 0,035 N: 0,012	Cu: 0,55		
	40		C: 0,24 Si: 0,55	Mn: 1,60 P: 0,035	S: 0,035 N: 0,012	Cu: 0,55		

9. The performance of the product identified in Points 1 and 2 is in conformity with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Mülheim, 01.02.2024

Bernd Schneider Head of quality department

This document is valid without signature