

Declaration of performance (DoP) in acc. with

**Construction Products (Amendment etc.) (EU Exit) Regulations 2019 (No. 465)
Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (No. 1359)**

No. SMGB001-UKCA-10025-01022024

1. Unique Identification Code of the product type:

Plate S235JR in acc. with EN 10025-2

2. Type, Batch or serial number or any element allowing identification of the construction product:

Type, batch and plate number

3. Intended use or uses of the construction product in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

**To be used in metal structures or in
composite metal and concrete structures**

4. Name, registered Trade Name or registered Trademark and contact address of the manufacturer:

**Salzgitter Mannesmann Grobblech GmbH,
Sandstr. 140,
45473 Mülheim, Germany,
Tel. +49 208 458-0,
www.smgb.de**

5. Name and contact address of the authorised representative whose mandate covers the tasks:

- not applicable -

6. System or systems of assessment and verification of constancy of performance of the construction product:

System 2+

7. Declaration of performance concerning a construction product covered by a harmonised standard:

Approved body – TÜV UK Ltd (no. 0879) - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control in accordance with annex ZA of EN 10025-1:2004.

8. Declared Performance:

Essential characteristic	Performance					Harmonised technical Specification
Tolerances on dimensions and shape	<i>in acc. with</i> EN 10029:2010					EN 10025-1:2004
Yield Strength	Nominal thickness (mm)		Value R _{eH} (MPa)			
	>	≤	Min			
		16	235			
	16	40	225			
	40	100	215			
	100	150	195			
Tensile Strength	Nominal thickness (mm)		Value R _m (MPa)			
	>	≤	Min		Max	
		100	360		510	
	100	150	350		500	
Elongation	Nominal thickness (mm)		Value A ₅ (%)			
	>	≤	Min			
	3	40	26			
	40	63	25			
	63	100	24			
	100	150	22			
Impact Strength	Nominal thickness (mm)		Value (J/Temp. 20°C)			
	≤		Min			
	150		27			
Weldability	Nominal thickness (mm)		Value CEV (%)			
	>	≤	Max			
		30	0,35			
	30	40	0,35			
	40	150	0,38			
Durability	Nominal thickness (mm)		Value (%) (Ladle analysis)			
	>	≤	max.			
		40	C: 0,17 Si: - Mn: 1,40	P: 0,035 S: 0,035 N: 0,012	Cu: 0,55	
	40	C: 0,20 Si: - Mn: 1,40	P: 0,035 S: 0,035 N: 0,012	Cu: 0,55		

9. The performance of the product identified in Points 1 and 2 is in conformity with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Mülheim, 01.02.2024 **Bernd Schneider**
Head of quality department

This document is valid without signature