

Declaration of performance (DoP) in acc. with

Construction Products (Amendment etc.) (EU Exit) Regulations 2019 (No. 465) Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (No. 1359)

No. SMGB013-UKCA-10025-01122022

1. Unique Identification Code of the product type:

Plate S275NL in acc. with EN 10025-3

2. Type, Batch or serial number or any element allowing identification of the construction product:

Type, batch and plate number

3. Intended use or uses of the construction product in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in metal structures or in composite metal and concrete structures

4. Name, registered Trade Name or registered Trademark and contact address of the manufacturer:

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- 5. Name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):
 - not applicable -
- 6. System or systems of assessment and verification of constancy of performance of the construction product:

System 2+

7. Declaration of performance concerning a construction product covered by a harmonised standard:

Approved body - British Board of Agrément (no. 0879) - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control in accordance with annex ZA of EN 10025-1:2004.

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8. Declared Performance:

| Essential characteristic | Performance | | | | | Harmonised technical Specification | |
|------------------------------------|------------------------------------|------------------------|--|----------------------------------|---------------------------------|---------------------------------------|----------------|
| Tolerances on dimensions and shape | in acc. with EN 10029:2010 | | | | | эресп | <u>ication</u> |
| Yield Strength | Nominal thickness (mm) > 16 | | Value R _{eH} (MPa) min 275 | | | _ | |
| | 16 40 63 80 | 40 63 80 100 | 265 265 255 245 235 | | | | |
| | 100 150 Nominal thick- ness (mm) | | 225 Value R _m (MPa) | | | , | |
| Tensile Strength | 100 | <u>≤</u> 100 150 | Min 370 350 | | max 510 480 | EN 10025-1:2004 | |
| Elongation | Nominal thickness (mm) > 16 | | Value A₅ (%) min 24 | | EN 1002 | 5-1:2004 | |
| | 16 40 63 | 40 63 80 | 24 24 23 | | | | |
| Impact Strength | 80 150 Nominal thickness (mm) | | 23 Value (J/Temp 50°C) Min | | | | |
| longitudinai | 150 Nominal thick- ness (mm) | | 27 Value CEV (%) | | | | |
| Weldability | 63 | 63 100 150 | | | 0,40 0,40 0,42 | | |
| Durability | Nominal thick- ness (mm) | | Value (%) (Ladle analysis) max. | | | | |
| | | 150 | C: 0,16 Si: 0,40 Mn: 0,50 - 1,50 | P: 0,025 S: 0,020 Nb: 0,05 | V: 0,05 Ti: 0,05 Cr: 0,30 | Ni: 0,30 Mo: 0,10 Cu: 0,55 | N: 0,015 |
| | | A | | | | min. Iges. min: 0,02 | |

9. The performance of the product identified in Points 1 and 2 is in conformity with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Mülheim, 01.12.2022 **Henning Rackow** Plant manager

This document is valid without signature

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